









# Machine list

### STAR SR 20

Processing diameter: up to 20 mm Axes: 7 C-axis control on main and sub spindle Headstock stroke: 205 mm Fully independent backworking Sub spindle with X-Z axis 4 station backworking station with drive 5 station power-driven cross machining on the main spindle 5 station drill station on the main spindle Spindle flushing of the sub spindle High-pressure cooling system for internally cooled tools Automatic bar feeder interface SCP chip breakage technology

# STAR SR 32

Processing diameter: up to 32 mm Axes: 8 C-axis control on main and sub spindle Headstock stroke: 320 mm Fully independent backworking Sub spindle with X-Y-Z axis 8 station backworking station with drive 5 station power-driven cross machining on the main spindle 5 station drill station on the main spindle Spindle flushing of the sub spindle High-pressure cooling system for internally cooled tools Automatic bar feeder interface SCP chip breakage technology

## Miyano BNA 42 DHY

Processing diameter: up to 42 mm Axes: 7 Revolvers: 2 C-axis control on main and counter spindle Headstock stroke: max. 235 mm Completely independent processing of reverse side Counter spindle with X-Z axis 8-fold driven tools at the main spindle Spindle flushing at the counter spindle High-pressure cooling system for internally cooled tools Rod loading magazine

# Miyano BNE 51SY6

Processing diameter: up to 51 mm Axes: 9 Revolvers: 2 with 12 stations each C-axis control on main and counter spindle Completely independent processing of reverse side 12-fold driven tools for each revolver Spindle flushing at the counter spindle High-pressure cooling system for internally cooled tools Rod loading magazine





### Miyano ANX 42SYY

Processing diameter: up to 42 mm Axes: 9 Turrets: 2 with 12 stations each C-axis control on main and sub spindle Fully independent backworking Sub spindle with X-Y-Z axis 12 station power-driven tools for each turret Spindle flushing of the sub spindle High-pressure cooling system for internally cooled tools Automatic bar feeder interface LFV chip breakage technology

## Cleaning system HEMO-Hösel Solvacs 2

2-tank system Medium: Hydrocarbon Ultrasound: 3KW Optional equipment: Continuous oil discharge/low-particle cleaning Coarse filter + fine filter for each tank Automatic 2-track infeed

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